

## **Product Data Sheet – Structherm ClassicPro Primer**

#### 1. **CHARACTERISTICS**

#### 1.1 **IDENTIFICATION OF THE SUBSTANCE OR PREPARATION**

Product Range: Structherm Finishes Data sheet applies to: Structherm ClassicPro Primer

#### 1.2 **INTENDED USE**

- Badly painted walls
- Walls painted with tempera paint
- · Walls painted with washable water paint

#### 1.3 COLOURS

Structherm ClassicPro Primer comes in white

#### **CLASSIFICATION UNI 8681** 1.4

- B2.C.0.A.2.FB
- Paint for substrate layer, in water dispersion, mono-component, physical drying, matt, acrylic styrene paint

#### **CLASSIFICATION VOC (DIRECTIVE 2004/42/EC)** 1.5

- Fixative Primers
- EU Limit value of VOC's for Structherm ClassicPro Primer (cat. A/I): 30 g/L (2010) Structherm ClassicPro Primer contains max. 30 g/L of VOCs

#### 1.5 PACKAGING

• Structherm ClassicPro Primer comes in 14 and 5 litre containers

#### 2. **OTHER TECHNICAL DATA**

2.1 CHARACTERISTICS			
CHARACTERISTICS	20°C AND 60% R.H. DATA	METHOD	
Appearance and finish	Matt		
Volume Mass	1.43 – 1.05 g/ml	UNI 8910	
Brookfield Viscosity	3,500 – 4,500 cps		
Spreading rate per coat	6 - 12 m2/Lt	ISO 7254	

# Structural INSULATED FACADES

## **REVISION: 01**

Flash point	Not flammable	UNI 8909
Dry thickness recommended	30 – 50 microns per coat	
Shelf life	At least 24 months (in a cool and dry place)	UNI 10154
Binder	Acrylic styrene	
Dry to touch	Max 1. hour	
Dry in depth	Max 24 hours	
Painting over	4 -6 hours	
Roller application % in volume	5 - 10%	
Brush application % in volume	5 – 10%	
Spray and air application % in volume	5 – 10%	

## 2.2 APPLICATION

Dilution Application Instruments

Ready to use, at most dilute with 10% water Brush, Wool roller

SURFACES	PREPARATION	FINISH
Unpainted wall surfaces	If the substrates are not particularly absorbant, directly apply 1 or 2 coats of Structherm ClassicPro Primer	Apply Structherm ClassicPro Primer with a brush or wool roller
Wall surfaces painted with tempera paint	If the surface is not particularly crumbling, clean the surface thoroughly, fill in any imperfections, sand and dust	
	Directly apply 1 or 2 coats of Structherm ClassicPro Primer.	
	In case of particularly chalking tempera paints, remove the film, apply 1 coat of acrylic fixative and after 6-12 hours apply 1 or 2 coats of Structherm ClassicPro Primer.	
Wall surfaces painted with washable water paints	Clean the surface carefully, fill in the imperfections, sand and dust. Then proceed directly with 1 or 2 coats of Structherm ClassicPro Primer.	TOILET

## 2.3 CLEANING TOOLS

• Clean tools with water after use

## WARNINGS:

- Environmental and substrate conditions ambient temperature: min. +5°C / max. +35°C
- Relative humidity of the enivornment: <80%
- Substrate temperature: min. +5°C / max. +35°C
- Humidity of the substrate <10 R.H

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### 2.4 SAFETY PRECAUTIONS

- Keep the container tightly closed and protected from frost.
- Safety information for users are including in the relative safety data sheet.
- Empty containers or with traces of dried product must be disposed of according to local regulations.

All of the technical data contained herein is based on our knowledge and experience, are indicative and are not a guarantee of results. The data and methods given in these technical specifications may be changed at any time based on changes in production technology. Application of the product is beyond our control and is therefore at the sole responsibility of the customer. Structherm Ltd can be contacted for any further information. THESE TECHNICAL SPECIFICATIONS DELETE AND REPLACE ANY PREVIOUS EDITIONS.